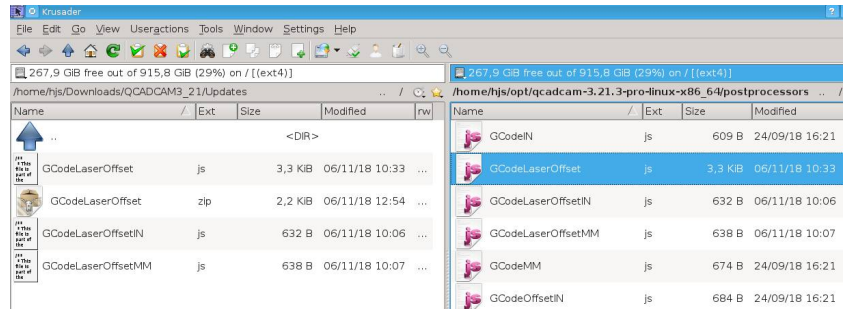


FS#1813 Revisited. (Several bugs in QCAD/CAM 3.21.3. when generating G-code in "G-code Laser (offset).)

Hi Andrew,

I have downloaded the zip, extract and copied it.



Restarted QCAD, updated the CAM config.

Updated G-code dialect by reselecting G-code Laser

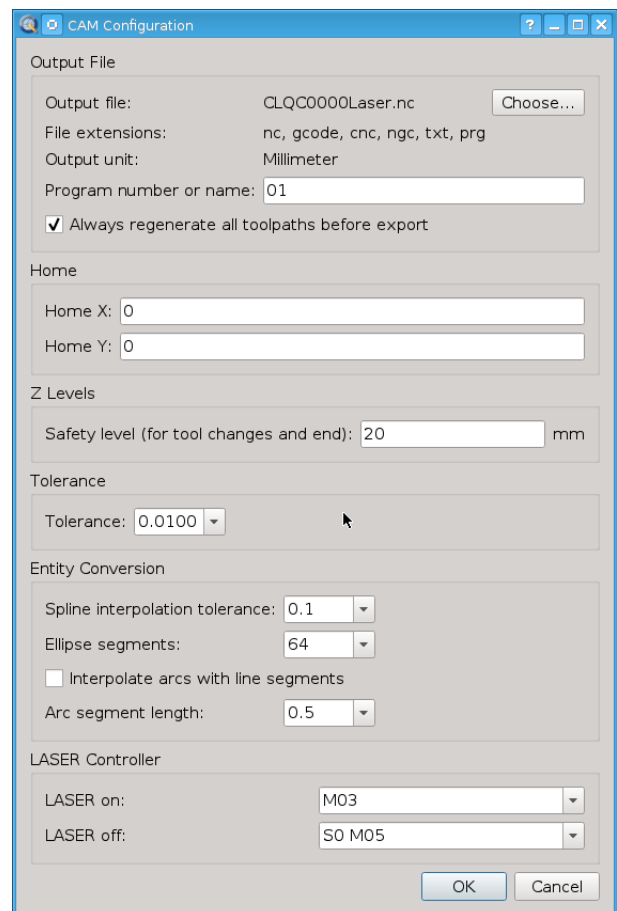
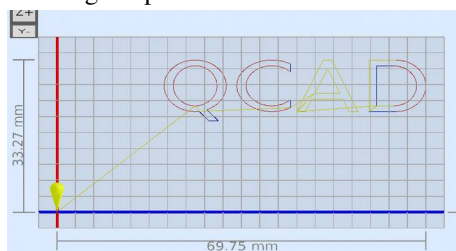


Regenerated all toolpath's.

CAM Export.

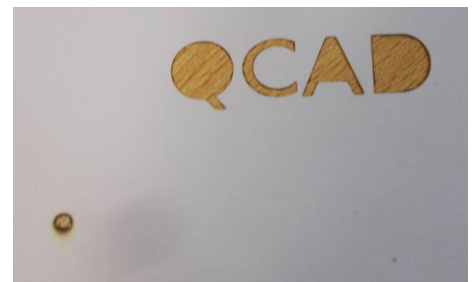
CAM Legacy Export.

1. The missing G1 problem is still there.



2. Please start a laser G-code file always with a Laser Off - command (Safety First!!). In this particular case it turns out the first G0 re-initializes the laser module with some deep burning effects at coord 0,0.

3. Tool parameters voor Spindle Speed is ignored now.



>> I strongly advice adding the 'PWM Laser (On/Off' - tool as suggested (FS#1815) <<