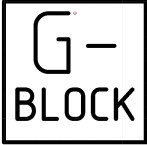


Hallo Andrew,

Still busy on the never ending G-code story. Urgently needed the very handy G-code Block Toolpath. This 'toolpath' solves a lot of "editing requests".



Toolpath: "G-block"
 Function: Adding G-code to CAM Toolpath's; string max 70 characters
 Used for adding comments, machine G-codes or machining-settings (Mxx or \$xx).

Toolpath	Tool	Type
Profile 10000	1	Profile
Profile 7500	1	Profile
G-block 10	-	G-code

Add menu-item as



Add icon "G-Block" to Toolpaths icons.



1. No pre-selection. Click G-Block.
2. Ask user a G-code string, max 70 characters

CAM G-block path

Name :

In this path only a textual G-code block of max 70 characters can be inserted as comment or Machine code. CAM does not process the contents of this string. This string will be added as a G-block after the previous toolpath.

N.. :

[Cancel] [OK]

```
Cam.ToolPathType.GBlock
GBlockPath.Name = "G-Block 10"
GblockPath.String = "G4 P0.001 ;;;; DEBUG"
```

3. By post processing this info becomes in G-code: Nxx G4 P0.001 ;;;; DEBUG